

Work Order ID 56552

March 1, 2010 2:04:35 PM

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Item ID: D2534

Accept

Setup Start

Revision ID:

Stop

Item Name: Lock Plate

Start Date: 3/01/10 Start Qty: 20.00

Cust Item ID:

Required Date: 3/03/10 Req'd Qty: 20.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2534

Rev D

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2734 IDwg Rev: 0 Prog Rev: 0 12-

Deburr if necessary

B 10-3-9

364 .125

(30)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

B 10-3-9

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Solor/09

counters
(x30)

Work Order ID 56552

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Item ID: D2534

Accept



Setup Start



Revision ID:

Item Name: Lock Plate

Stop



Start Date: 3/01/10 Start Qty: 20.00



Cust Item ID:

Required Date: 3/03/10 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: QAL

0.00



Packaging

Memo

0.00

Packaging

PL 10/3/10 (30)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/10 [Signature]
PL 10-3-10 (30)

Picklist Print

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Work Order ID: 56552



Parent Item: D2534



Parent Item Name: Lock Plate

Start Date: 3/01/10

Required Date: 3/03/10

Comments: IPP Rev:A New Issue 05-11-07 JLM
IPP Rev:B Now on Waterjet 06-06-20 JLM

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			110	sf	69.7036	0.8989	2.		



304/316 0.125 Sheet



1810-3-9

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

MAT

112663

69.7036

69.7036

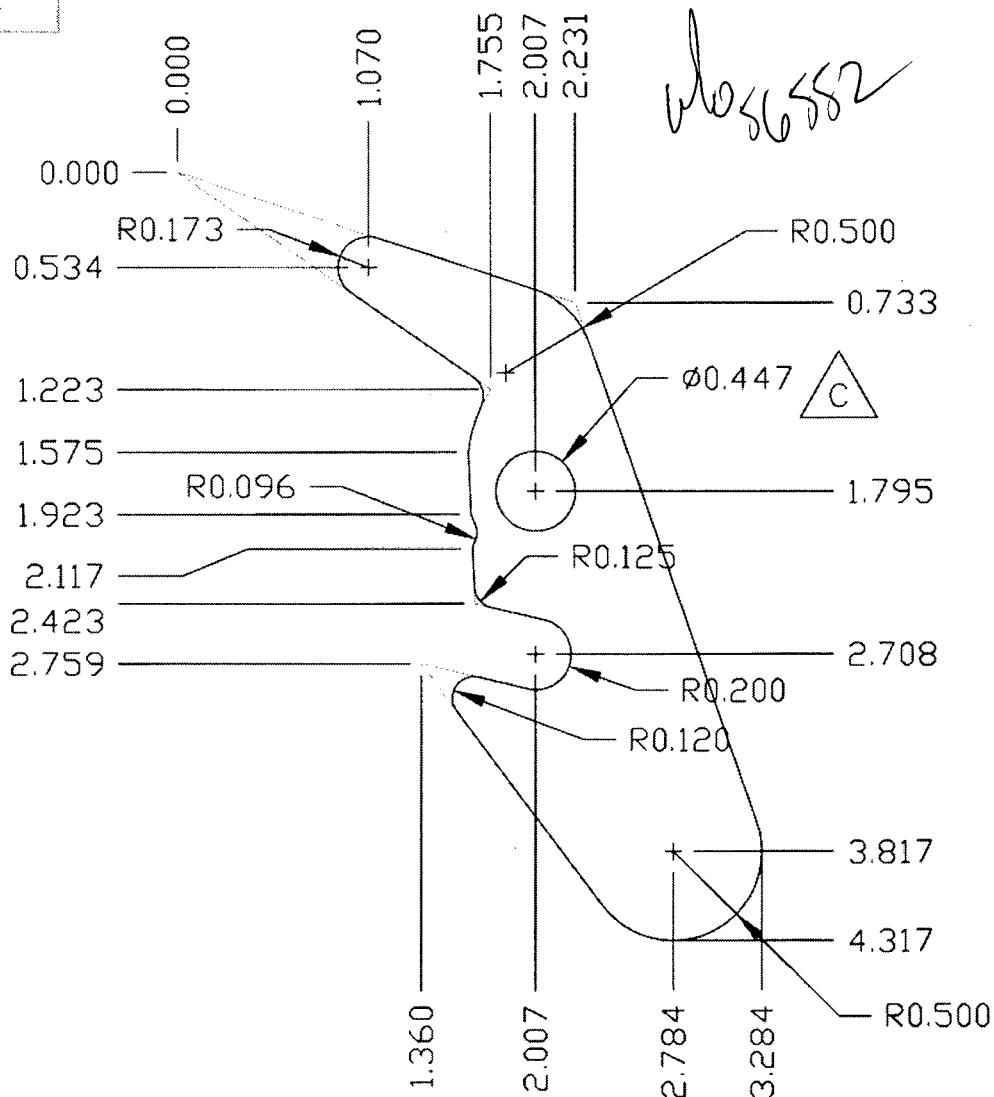
(30)

112663

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	PH	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2534	REV. D SHEET 1 OF 1
DATE 04.12.14	TITLE LOCK PLATE		SCALE 1:1
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

RELEASED

04.12.16 *[Signature]***D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED